**INDUSTRIAL AND MOBILE HYDRAULICS STUDY UNIT - OPEN CIRCUITS** 



Experimental capabilities

- Hydraulic equipment selected of high quality, widely used in industry, public works, etc ... to put in a real situation of the learners.
- Integration of various hydraulic pressure management solutions (differences between the limiters & pressure reducers / proportional pressure limiting)
- Integration of different hydraulic solutions of flow rate management (differences between the limiter & the flow rate controller for comparison of their interest).
- Preventive and corrective maintenance: Cetop3 industrial components for the assembly / disassembly (highlighting the reflection of the hydraulic schematic depending on the type of solenoid valve used)
- Training adapted to the level Bac Pro MEI to BTS

### **Operating principle**

The MMH200 bench allows to implement the study of pressure management solutions and hydraulic flow rate (On/Off and proportional) as well as the hydraulic power distribution (many components of type Cetop 3 provided) The operative parts, equipped with transparent protective covers, are composed of a double acting cylinder and orbital motors coupled in antagonists manner in order to simulate a variable load during operation (system with double balancing valve and check valves). The set is powered by a hydraulic unit 3kW, variable displacement piston pump with possibilities of Constant Pressure and LoadSensing. A flowmeter and manometers allow the taking of measurements at many points. The electrical box incorporates the energy pushbuttons, all the electrical protections and Harting type of connectors to allow control of solenoid valves by a mobile remote control. The hydraulic connections are done with couplers flat side anti-drip. This system allows to use the MMH200 bench alone or associated with other compatible devices in the range as our independent operating parts inspired by real systems (cylinder DIDATEC- Zone d'activité du parc - 42490 FRAISSES- FRANCE Tél. +33(0)4.77.10.10.10 - Fax+33(0)4.77.61.56.49 - www.didatec-te email : service commercial@didatec-technologie.com Reproduction interdite / copy prohibited- Copyright DIDATEC juin-18- page 1 Dans le cadre de l'amélioration permanente de nos produits, ce descriptif technique est susceptible d'être modifié sans préavis

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version : FT-MMH200-STD-E



load-lifting", "Load tipper" our systems "mixer", "test of pneumatic endurance "," hydraulic press ", etc ...) from our UAH range The robust design of this equipment makes it perfectly suited for use in schools.

Its anodized aluminum structure on wheels makes it extremely robust as well as great flexibility of integration into your premises. The set is equipped with a drip collecting tray directly connected to the tank via a strainer

The manufacturing of this equipment meets the European machine directive









Services required

Alimentation électrique : 400 Vac - 50 Hz - 20 A

Dimensions: (LxlxH mm): 1600 x 800 x 1700

Nota : Dans le cadre d'une installation de l'équipement par nos services, tous les

#### Acessories included

- 8 Hoses following standard EN8532SN with protective sock and cable as standard EN982, equipped with coupler with flat side anti-drip
- 6 LED connectors with length of 2000mm & quick connector
- 1 Set of 3 closure plates Cetop 3 with screws
- 2 Bases Cetop3 two pressure taps on A & B, a base with pressure tap on P
- 2 Double flow rate limiters on A & B and 1 Limiter with CAR unidirectional
- 1 Double pressure limiter on A & B and 1 Pressure limiter on P
- 2 Pressure reducers
- 1 Flow rate controller + 1 block for different mounting possibilities
- 1 Check valve controlled double on A and B
- Solenoid valves set: 4/2 center in H, 4/3 closed center, 4/3 in H, 4/3 P to A & B on T
- 1 Barrel of biodegradable oil, non-toxic type TMP46
- 1 Bag of 30 gaskets laying plane Cetop 3
- 1 Set of screws CHC of different lengths for mounting on the block
- Tool kit (Allen key, flat screwdriver, graduated beaker 0.5L, etc ...)

#### **Documentation**

- Instruction manual
  - Technical file (Documentation suppliers, diagrams)
  - Practical work with different examples of hydraulic diagrams and libraries of components provided in 2D

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CE certificate of conformity

#### Options

- Briefcase for fault finding 7 components
- Pollution control laboratory

Poids (Kg): 350 à vide

- Filtration unit
- Module cylinder load lift
- Module load tipper
- Module hydraulic Mixer with mechanically variable load
- Module hydraulic press
- Module test bench of tire endurance
- Regulation study kit composed of:
- <u>1 "control" set</u> consisting of a control box with 1 OB/CB control board for flow, pressure, position, 1 set point potentiometer, a setpoint and measured value display
- <u>1 set of proportional electro-hydraulic components</u> comprising a proportional distributor, proportional pressure limiter, proportional flow controller
- <u>1 set of sensors</u>: 1 speed sensor on the motor + 1 position sensor on the cylinder, software for parameterizing and controlling the control

This set allows to study the regulation of the open-loop pressure, the regulation of the open-loop speed on the double-acting cylinders, the servocontrol in cylinder position and the control of the speed on the engine.

• Software for simulation of hydraulic circuits and servos - automation studio (for 1 station). quantity defined on estimate



• Ref: LOG 010

Ref: MMH 013

Ref: MMH 020

Ref: MMH 100

Ref: UAH 920 Ref: UAH 930

Ref: UAH 940

Ref: UAH 950

Ref: UAH 970

MMH200)

Ref: MMH 210 (S-S

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